



REVISIONS				
REV	ECN #	DESCRIPTION	REV. BY/DATE	APR. BY
A	-----	INITIAL RELEASE	10/2001	

ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	625-SA-1	625 MAIN FRAME ASSY.
2	1	625-SA-2	625 ARM ASSY.
3	1	625-SA-3	625 CARRIAGE ASSY.
4	1	625-SA-4	625 ADJ. LEG BRACE ASSY.
5	2	AC218	HANDLE END CAP W/SET SCREWS, DIA 1"
6	1	AC0625B	LABEL, INSTRUCTION, "LUNGE 625"
7	2	AC1001	LABEL, "ICARIAN", 1 1/2 x 8 1/8
8	1	AC1002	LABEL, "ICARIAN", 3 1/2 x 21 1/2
9	4	AC1021	BUSHING, BRONZE, 1.005" ID x 1 1/4" OD
10	4	AC1028	LINEAR BEARING, SUPER 16
11	3	AC1058	CAP, BLACK PLASTIC, 2 x 2
12	1	AC1102	CAP, DIP MOLDED, DIA. 2
13	1	AC1118	RETAINING RING, EXTERNAL, DIA 1"
14	4	AC1121	SNAP RING RETAINER, (SUPER 16)
15	1	AC1135	SPRING, COMPRESSION, 1 9/32 OD x 1 3/32 ID x (1 1/2)
16	4	AC1148	WEIGHT STACK BUMPER
17	2	AC1149	RUBBER BUMPER, 1 1/4 SQ.
18	1	AC1161	LABEL, ROUND, "MADE IN USA"
19	1	AC1164	LABEL, F.P.I. SERIAL NUMBER
20	1	AC1183	LABEL, "WARNING, SERIOUS INJURY..."
21	2	AC1214	SHAFT, CASE HARDENED, DIA 1 x (50 3/8)
22	2	AC1226-12	RUBBERGRIP, DIA 1 x (10)
23	1	AC1247	LABEL, HESTER DESIGN
24	1	CP1037	CUT PIECE, CREPE, 7/16 x 2 x 2
25	1	CP1046	CUT PIECE, CREPE, 1/4 x DIA 1 3/4
26	2	CP1191	VINYL HOSE, 1 1/4 OD x 1 ID x (5)
27	1	PD1141	PAD, 4 x 19, 2 HOLES
28	1	PD1506	PAD, 4 x 12 1/2, 2 HOLES
29	1	PF1256	STEEL TUBE RND DOM 2 OD x 1 ID x (3/4), 1 HOLE
30	1	PF1420	STEEL BAR RND DIA 1 1/4 x (24), 1 HOLE TAPPED
31	1	PF2360	ALUMINUM TREAD PLATE, 3/16 x 20 1/2 x 24, 6 HOLES
32	1	PF2364	ALUMINUM TREAD PLATE, 3/16 x 11 1/2 x 19 1/2, 3 BENDS
33	2	PF2373	STEEL TUBE RND DOM, 1 OD x 1/2 ID x (5)
34	2	PF2374	STEEL BAR RND, DIA. 1 1/4 x (7), 1 HOLE TAPPED
35	1	PF2383	STEEL BAR RND DIA 0.995" x (15 3/4)
36	2	SA1091	SHAFT PLUG ASSEMBLY
37	1	SA1120	ASSY, SPRING STOP
38	2	FA1043	NUT, HEX, LOW PROFILE, NYLOCK, 1/2-13
39	8	FA1055	NUT, INSERT, 5/16-18
40	1	FA1065	PIN, SPRING, DIA. 5/16 x 2
41	2	FA1071	BOLT, BUTTON HEAD, 5/16-18 x 1
42	2	FA1074	BOLT, BUTTON HEAD, 5/16-18 x 3
43	3	FA1075	BOLT, BUTTON HEAD, 1/2-13 x 1
44	6	FA1081	SCREW, SET, SCKT, CUP POINT, 5/16-18 x 5/16
45	4	FA1106	WASHER, FLAT, 5/16 ID x 11/16 OD
46	7	FA1109	WASHER, FLAT, 1/2 ID x 1 1/16 OD
47	6	FA1116	WASHER, SPLIT, 5/16 ID
48	3	FA1119	WASHER, SPLIT, 1/2 ID
49	1	FA1123	STEEL SPACER, 5/8 OD x 1/2 ID x (3/8)
50	2	FA1152	BOLT, HEX HEAD, ZINC, 1/2-13 x 6 1/2
51	10	FA1154	BOLT, FLAT HEAD, SOCKET, 5/16-18 x 1
52	2	FA1156	BOLT, BUTTON HEAD, 5/16-18 x 3 1/2

WEIGHT: 245 LBS.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		<b>FITNESS PRODUCTS INTERNATIONAL</b> ICARIAN FLITE ABENCH JADE STRETCH CENTER 12660 BRANFORD ST. SUN VALLEY, CA. 91352		SCALE 1:10
TOLERANCES ARE: FRACTIONS ± 1/32    DECIMALS .XX ± .01    ANGLES ± 1°		APPROVALS	DATE	
THIRD ANGLE PROJECTION		DESIGNED BY RSG	06/01	SIZE <b>B</b>
DO NOT SCALE DRAWING		MODELED BY RSG	06/01	
		DRAWN BY VLE	10/01	REV <b>A</b>
		APPROVED BY		

**625 Lunge**

<b>Part Number</b>	<b>Description</b>	<b>Bubble Number</b>
CW625SA1-211	ASSY,FRAME,MAIN,625,SKY WHITE	1.01
CW625SA1-221	ASSY,FRAME,MAIN,625,BLACK	1.02
CW625SA1-231	ASSY,FRAME,MAIN,625,RED	1.03
CW625SA1-241	ASSY,FRAME,MAIN,625,PLAT SPRKLE	1.04
CW625SA1-251	ASSY,FRAME,MAIN,625,SILVER	1.05
CW625SA1-261	ASSY,FRAME,MAIN,625,BLUE	1.06
CW625SA1-271	ASSY,FRAME,MAIN,625,CHARCOAL	1.07
CW625SA1-281	ASSY,FRAME,MAIN,625,CATH GRAY	1.08
CW625SA1-291	ASSY,FRAME,MAIN,625,SILVER VIEN	1.09
CW625SA1-311	ASSY,FRAME,MAIN,625,STONE HG	1.11
CW625SA1-321	ASSY,FRAME,MAIN,625,TITANIUM HG	1.12
CW625SA1-331	ASSY,FRAME,MAIN,625,WHITE GLOSS	1.13
CW625SA1-341	ASSY,FRAME,MAIN,625,BLACK ONYX	1.14
CW625SA1-351	ASSY,FRAME,MAIN,625,LT. BRONZE	1.15
CW625SA1-361	ASSY,FRAME,MAIN,625,SAPPHIRE BL	1.16
CW625SA2-211	ASSY,ARM,625,SKY WHITE	2.01
CW625SA2-221	ASSY,ARM,625,BLACK	2.02
CW625SA2-231	ASSY,ARM,625,RED	2.03
CW625SA2-241	ASSY,ARM,625,PLAT SPKLE	2.04
CW625SA2-251	ASSY,ARM,625,SILVER	2.05
CW625SA2-261	ASSY,ARM,625,BLUE	2.06
CW625SA2-271	ASSY,ARM,625,CHARCOAL	2.07
CW625SA2-281	ASSY,ARM,625,CATH GRY	2.08
CW625SA2-291	ASSY,ARM,625,SILVER VIEN	2.09
CW625SA2-321	ASSY,ARM,625,TITANIUM HG	2.12
CW625SA2-331	ASSY,ARM,625,WHITE GLOSS	2.13
CW625SA2-341	ASSY,ARM,625,BLACK ONYX	2.14
CW625SA2-351	ASSY,ARM,625,LIGHT BRONZE	2.15
CW625SA2-361	ASSY,ARM,625,SAPPHIRE BLUE	2.16
CW625SA3-211	ASSY, CARRIAGE, 625,SKY WHITE	3.01
CW625SA3-221	ASSY, CARRIAGE, 625,BLACK	3.02
CW625SA3-231	ASSY, CARRIAGE, 625,RED	3.03
CW625SA3-241	ASSY, CARRIAGE, 625,PLAT SPKLE	3.04
CW625SA3-251	ASSY, CARRIAGE, 625,SILVER	3.05
CW625SA3-261	ASSY, CARRIAGE, 625,BLUE	3.06
CW625SA3-271	ASSY, CARRIAGE, 625,CHARCOAL	3.07
CW625SA3-281	ASSY, CARRIAGE, 625,CATH GRY	3.08
CW625SA3-291	ASSY, CARRIAGE, 625,SILVER VIEN	3.09
CW625SA3-321	ASSY, CARRIAGE, 625,TITANIUM HG	3.12
CW625SA3-331	ASSY, CARRIAGE, 625,WHITE GLOSS	3.13
CW625SA3-341	ASSY, CARRIAGE, 625,BLACK ONYX	3.14
CW625SA3-351	ASSY, CARRIAGE, 625,LIGHT BRONZE	3.15
CW625SA3-361	ASSY, CARRIAGE, 625,SAPPHIRE BLUE	3.16
CW625SA4-211	ASSY,ADJ. LEG BRACE, 625,SKY WHITE	4.01
CW625SA4-231	ASSY,ADJ. LEG BRACE, 625,RED	4.03
CW625SA4-241	ASSY,ADJ. LEG BRACE, 625,PLATINUM S	4.04
CW625SA4-251	ASSY,ADJ. LEG BRACE, 625,SILVER	4.05
CW625SA4-261	ASSY,ADJ. LEG BRACE, 625,BLUE	4.06
CW625SA4-271	ASSY,ADJ. LEG BRACE, 625,CHARCOAL	4.07

CW625SA4-281	ASSY,ADJ. LEG BRACE, 625,CATHEDRAL	4.08
CW625SA4-291	ASSY,ADJ. LEG BRACE, 625,SILVER VIE	4.09
CW625SA4-311	ASSY,ADJ. LEG BRACE, 625,STONE HG	4.11
CW625SA4-321	ASSY,ADJ. LEG BRACE, 625,TITANIUM H	4.12
CW625SA4-331	ASSY,ADJ. LEG BRACE, 625,WHITE GLOS	4.13
CW625SA4-341	ASSY,ADJ. LEG BRACE, 625,BLACK ONYX	4.14
CW625SA4-351	ASSY,ADJ. LEG BRACE, 625,LIGHT BRON	4.15
CW625SA4-361	ASSY,ADJ. LEG BRACE, 625,SAPPHIRE B	4.16
CWAC218-901	HANDLE END CAP W/SET SCREWS, DIA 1"	5
CW30059-101	LABEL,INSTRUCTION,625	6
CW10043-134	BUSHING, BRONZE, 1" ID X 1 1/4" OD	9
CW12571-101	LINEAR BEARING, CLOSED TYPE, 1.000/	10
CW11311-103	ENDCAP, REC TUBE, 2X2, BLK PLASTIC	11
CW10514-102	CAP, VINYL DIP MOLDED, DIA 2.00	12
CWAANN100-003	RETAINING RING, EXTERNAL 1" DIA	13
CWACHN125-006	SNAP RING RETAINER,(SUPER 16)	14
CWAC1135-731	SPRING, COMPRESSION, 1 9/32 OD X 1	15
CW12402-101	BUMPER, WEIGHT STACK, BLK RUBBER	16
CW12575-101	MOULDED BUMPON, BLACK, 31.75MM SQ (	17
CWPF3503-901	GUIDE ROD,STEEL,OD .995 X 50.38, CA	21
CWGR2610-000	GRIP,RUBBER, 1" DIA, 10"	22
CWAC1247-101	LABEL, HESTER DESIGN	23
CW30014-103	CUT PIECE, CREPE, 7/16 X 2 X 2	24
CWGR2605-000	GRIP,RUBBER, 1" DIA, 5"	26
CWPD1141B-101	PAD,4X19,2HOLES,W/BP,BLACK	27.01
CWPD1141B-102	PAD,4X19,2HOLES,W/BP,RYL BL	27.02
CWPD1141B-103	PAD,4X19,2HOLES,W/BP,DVE GRY	27.03
CWPD1141B-104	PAD,4X19,2HOLES,W/BP,CROCUS	27.04
CWPD1141B-105	PAD,4X19,2HOLES,W/BP,GROTTO	27.05
CWPD1141B-106	PAD,4X19,2HOLES,W/BP,GRAPHITE	27.06
CWPD1141B-107	PAD,4X19,2HOLES,W/BP,RED	27.07
CWPD1141B-108	PAD,4X19,2HOLES,W/BP,CHN GRN	27.08
CWPD1141B-109	PAD,4X19,2HOLES,W/BP,TURQSE	27.09
CWPD1141B-110	PAD,4X19,2HOLES,W/BP,RASP	27.1
CWPD1141B-111	PAD,4X19,2HOLES,W/BP,PLUM	27.11
CWPD1141B-112	PAD,4X19,2HOLES,W/BP,REGIMENT	27.12
CWPD1141B-113	PAD,4X19,2HOLES,W/BP,SPC BLUE	27.13
CWPD1141B-115	PAD,4X19,2HOLES,W/BP,BLK LTHR	27.15
CWPD1141B-116	PAD,4X19,2HOLES,W/BP,NVBL LTH	27.16
CWPD1141B-117	PAD,4X19,2HOLES,W/BP,PUTTY	27.17
CWPD1141B-118	PAD,4X19,2HOLES,W/BP,IMPRL BL	27.18
CWPD1141B-119	PAD,4X19,2HOLES,W/BP,YEW GRN	27.19
CWPD1141B-120	PAD,4X19,2HOLES,W/BP,DSTY JD	27.2
CWPD1141B-121	PAD,4X19,2HOLES,W/BP,TER COT	27.21
CWPD1141B-122	PAD,4X19,2HOLES,W/BP,PAPRIKA	27.22
CWPD1141B-123	PAD,4X19,2HOLES,W/BP,ASH LTHR	27.23
CWPD1141B-124	PAD,4X19,2HOLES,W/BP,CERULEAN LTHR	27.24
CWPD1141B-125	PAD,4X19,2HOLES,W/BP,CHARCOAL LTHR	27.25
CWPD1141B-126	PAD,4X19,2HOLES,W/BP,HUNTER LTHR	27.26
CWPD1141B-127	PAD,4X19,2HOLES,W/BP,MOSS LTHR	27.27
CWPD1141B-128	PAD,4X19,2HOLES,W/BP,SPICE LTHR	27.28

CWPD1141B-129	PAD,4X19,2HOLES,W/BP,TOMATO LTHR	27.29
CWPD1506B-101	PAD,4X12.5,2HOLES,W/BP,BLACK	28.01
CWPD1506B-102	PAD,4X12.5,2HOLES,W/BP,RYL BL	28.02
CWPD1506B-103	PAD,4X12.5,2HOLES,W/BP,DVE GRY	28.03
CWPD1506B-104	PAD,4X12.5,2HOLES,W/BP,CROCUS	28.04
CWPD1506B-105	PAD,4X12.5,2HOLES,W/BP,GROTTO	28.05
CWPD1506B-106	PAD,4X12.5,2HOLES,W/BP,GRAPHITE	28.06
CWPD1506B-107	PAD,4X12.5,2HOLES,W/BP,RED	28.07
CWPD1506B-108	PAD,4X12.5,2HOLES,W/BP,CHN GRN	28.08
CWPD1506B-109	PAD,4X12.5,2HOLES,W/BP,TURQSE	28.09
CWPD1506B-110	PAD,4X12.5,2HOLES,W/BP,RASP	28.1
CWPD1506B-111	PAD,4X12.5,2HOLES,W/BP,PLUM	28.11
CWPD1506B-112	PAD,4X12.5,2HOLES,W/BP,REGIMENT	28.12
CWPD1506B-113	PAD,4X12.5,2HOLES,W/BP,SPC BLUE	28.13
CWPD1506B-115	PAD,4X12.5,2HOLES,W/BP,BLK LTHR	28.15
CWPD1506B-116	PAD,4X12.5,2HOLES,W/BP,NVBL LTH	28.16
CWPD1506B-117	PAD,84X12.5,2HOLES,W/BP,PUTTY	28.17
CWPD1506B-118	PAD,84X12.5,2HOLES,W/BP,IMPRL BL	28.18
CWPD1506B-119	PAD,84X12.5,2HOLES,W/BP,YEW GRN	28.19
CWPD1506B-120	PAD,84X12.5,2HOLES,W/BP,DSTY JD	28.2
CWPD1506B-121	PAD,84X12.5,2HOLES,W/BP,TER COT	28.21
CWPD1506B-122	PAD,84X12.5,2HOLES,W/BP,PAPRIKA	28.22
CWPD1506B-123	PAD,84X12.5,2HLS,W/BP,ASH LTHR	28.23
CWPD1506B-124	PAD,84X12.5,2HLS,W/BP,CERULEAN LTHR	28.24
CWPD1506B-125	PAD,84X12.5,2HLS,W/BP,CHARCOAL LTHR	28.25
CWPD1506B-126	PAD,84X12.5,2HLS,W/BP,HUNTER LTHR	28.26
CWPD1506B-127	PAD,84X12.5,2HLS,W/BP,MOSS LTHR	28.27
CWPD1506B-128	PAD,84X12.5,2HLS,W/BP,SPICE LTHR	28.28
CWPD1506B-129	PAD,84X12.5,2HLS,W/BP,TOMATO LTHR	28.29
CWPF1256-731	TUBE,STEEL, RND, DOM, 2 OD X 1 ID X	29
CWPF1420-741	BAR,STEEL RND, DIA 1 1/4" X (24), 1	30
CWPF2360-901	PLATE,ALUMINUM TREAD, 3/16 X 20 1/2	31
CWPF2364-901	PLATE,ALUMINUM TREAD , 3/16 X 11 1/	32
CWPF2373-741	TUBE,STEEL, RND DOM, 1 OD X 1/2 ID	33
CWPF2374-741	BAR,STEEL, RND, DIA. 1 1/4 X (7), 1	34
CWPF2383-731	BAR,STEEL, RND DIA 0.995" X 15 .75,	35
CWSA1091-731	ASSY,SHAFT PLUG,BLK ZN, 625	36
CW30799-731	ASSY, SPRING STOP, BLK ZN	37
CWKAYN050-031	LOCKNUT, NYLON INSERT, HALF, UNC, 1	38
CW12537-109	NUT,INSERT,THIN-NUT,LARGE FLANGE	39
CWLDNN031-200	PIN, ROLL, DIA 5/16 X 2.00	40
CWTAYN031-100	SCREW, BUTTON HEAD, BLK XYLAN, 5/1	41
CWTAYN031-300	SCREW, BUTTON HEAD, BLK XYLAN,5/16	42
CWTAYN050-100	SCREW, BUTTON HEAD, BLK XYLAN, 1/2	43
CWEANN031-031	SCREW, SET, SCKT, CUP POINT, 5/16-1	44
CWWBKN031-007	WASHER, FLAT, TYPE A, SAE, 5/16 ID	45
CWWBKN050-010	WASHER, FLAT, TYPE A, SAE, 1/2 ID X	46
CWWALYN031-008	WASHER, SPLIT, 5/16 ID, BL	47
CWWALYN050-013	WASHER, SPLIT, 1/2 ID, BLK XYLAN	48
CWFA1123-901	SPACER, STEEL,5/8 OD X 1/2 ID X 3/8	49
CWHCCN050-650	SCREW, HEX HEAD, ZINC, 1/2-13 X 6 1	50

CWMAJYN031-100	SCREW, FLAT HEAD, SOCKET, BLK XYLA	51
CWTAYN031-350	SCREW, BUTTON HEAD, BLK XYLAN, 5/1	52
CW30010-101	LABEL,WARNING STRENGTH	53
CW30059-101	LABEL,INSTRUCTION,625	54
CW31759-101	LABEL,SMALL PRECOR USA ICARIAN LINE	55
CWSA1120-731	WELDMENT, SPRING STOP, BLK ZN	90
CWCP1046-101	CUT PIECE, CREPE, ROUND, .25 THICK,	91
CWAC1135-731	SPRING, COMPRESSION, 1 9/32 OD X 1	92
CWAANN100-003	RETAINING RING, EXTERNAL 1" DIA	93
CWAC1179-101	FLOOR PROTECTOR, RUBBER, 4.813 X 2.	501
CWAC1180-101	FLOOR PROTECTOR, RUBBER, 2.563 X 4.	502
CWAC1224-101	FLOOR PROTECTOR, RUBBER, 2.563 X 9.	503